

Tech specs: 926 Brass

Alloy Name:	926 brass
General Description:	Fluid brass alloy for casting. Harder and more resistant to tarnish than regular art casting brass.
Color:	Yellow – slight green hue
Casting:	Melting can be done in any atmosphere. Do not use flux
Casting Temp:	The casting temperature for heavy pieces should be 1010°C and up to 1040°C for lighter pieces.
Flask Temp:	Depending on parts but a starting point would be 640°C for 3 dwt rings with detail, 590°C for heavy gents rings.
Quench Time:	10-15 minutes after casting.
Pickling:	ABI Investment Remover or equivalent should be used. Heating is not necessary and proper safety gloves and goggles should be worn.
Reusability:	A 70% fresh 30% recycle ratio is recommended. Regraining is not necessary.
Technical questions:	Please feel free to call at any time if you have questions or comments.